























Parts Breakdown

BHX250

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	0736289980	CAUTION LABEL, BHX2500	1
2	6659500200	PROTECTOR LABEL, BHX2500	1
2	6659504300	MODEL LABEL, BHX2500CA	1
3	6609513200	CAUTION LABEL, BHX2500	1
4	6655500000	GRIP, BHX2500	1
5	6655001000	SWITCH CPL., BHX2500	1
6	6651500500	FRICTION RUBBER, BHX2500	1
7	6651014000	VOLUTE CASE 2 ASS'Y,BHX2500	1
8	0630029730	CONTROL CABLE, BHX2500	1
9	6655500301	THROTTLE LEVER, BHX2500	1
9	6655500300	THROTTLE LEVER, BHX2500	1
10	0043605300	SCREW ASS'Y, RST250	3
11	6651003000	IMPELLER CPL.,BHX2500	1
12	0043606200	SCREW ASSEMBLY, RBL500	2
13	6651010000	VOLUTE CASE 1 ASS'Y,BHX2500	1
14	6655500100	CRUISE LEVER, BHX2500	1
15	6655500200	SPRING, BHX2500	1
16	0150049840	TAPPING SCREW 4X16, BHX2500	1
17	0150059760	T. SCREW 5X16, BHX2500	10
18	6601503400	OUTER SNAP RING, RBL250	1
19	6601502702	PROTECTOR, BHX2500	1
20	6601503500	RUBBER WASHER, RBL250	1
21	6601503201	SCREW, RBL250	1
22	0150059760	T. SCREW 5X16, BHX2500	1
23	0031205003	WASHER, BHX2500	1
24	6601503001	SPRING, RBL250	1
25	6601503100	SHAFT, RBL250	1
26	0150059760	T. SCREW 5X16, BHX2500	3
27	6656500100	PLUG COVER, BHX2500	1
28	5926501600	OIL GUARD, BHX2500	1
29	5926017000	FUEL TANK CAP ASS'Y, BHX2500	1
30	0140049770	SCREW ASS'Y M4X16(W,SW), RBC201	2
31	6249501501	STRAP, EM4251	1
32	0851189950	TUBE, BHX2500	1
33	0561059990	HOSE CLAMP, EM4251	1
34	5236503900	FILTER, RBL500	1
35	0150059760	T. SCREW 5X16, BHX2500	3
36	0031005003	WASHER, BHX2500	3
37	6653500000	FUEL TANK, BHX2500	1
37	6653500100	FUEL TANK, BHX2500CA	1
38	6656500300	ENGINE COVER, BHX2500	1
39	0043605160	SCREW ASS'Y M5X16(W,SW),EM4251	3
40	5921004001	ROCKER COVER CPL., EM4250	1
41	0650109950	SPARK PLUG CMR6A, EM4251	1
42	5921500800	ROCKER COVER GASKET, EM4251	1
43	5921011001	CYLINDER BLOCK SET, BHX2500	1
43	5921011001	CYLINDER BLOCK SET, BHX2500	1
43	5921011000	CYLINDER BLOCK SET, BHX2500	1
44	5921501800	CHECK VALVE, EM4251	2
45	5926500300	OIL WEIGHT, EM4251	1
46	5926500200	OIL TUBE, EM4251	1
47	0561059970	HOSE CLAMP, BHX2500	1
48	0119059510	S.H. BOLT M5X14, EM4251	8
49	5921500700	CAMGEAR COVER GASKET, EM4251	1
50	5921500502	CAMGEAR COVER, EM4251	1
51	0043605140	SCREW M5X14, RBC251	3
52	0240139950	O RING, BHX2500	1
53	0043605120	SCREW ASSEMBLY M5X12, RBC230	1
54	5926021000	OIL PIPE CPL.,BHX2500	1
55	5926501700	OIL GAUGE, BHX2500	1
56	0213229990	GASKET, BHX2500	1
57	5926501500	OIL CAP, BHX2500	1
58	5926500100	CASE GASKET, EM4251	1
59	5921501000	LEAD VALVE, EM4251	1



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60	5921501100	RETAINER PLATE, EM4251	1
61	0119049980	S.H. BOLT M4X10, EM4251	1
62	5926500000	OIL CASE, EM4251	1
63	0043605180	SCREW ASSEMBLY, RBC230	4
64	5922004000	PISTON RING SET, EM4251	1
65	0565089970	CLIP, RST250	2
66	5922500900	PISTON, EM4251	1
67	5232502600	PISTON PIN, RST250	1
68	0440129960	OIL SEAL (L), EM4251	1
69	5421500500	CLIP, EM4251	1
70	0323039990	WOODRUFF KEY, RBC280	1
71	5922003000	CRANKSHAFT ASS'Y, EM4251	1
72	0440109970	OIL SEAL (S), EM4251	1
73	5933002000	ROCKER ARM ASS'Y, BHX2500	2
74	5923500700	PUSH ROD, EM4251	2
75	5923501300	SPRING RETAINER, EM4251	2
76	5923501200	VALVE SPRING, EM4251	2
77	5933500100	ROCKER SHAFT, BHX2500	1
78	5923501500	INTAKE VALVE, EM4251	1
79	5923501400	EXHAUST VALVE, EM4251	1
80	5921501400	SPACER, EM4251	2
81	5933003000	CAM GEAR ASSEMBLY, EM4250	1
82	5923500501	CAM GEAR SHAFT, EM4251	1
83	5923500600	CAM LIFTER SHAFT, EM4251	1
84	5923500001	CAM LIFTER, EM4251	2
85	5925001002	STARTER COVER ASS'Y, EM4251	1
86	5195500000	PULLEY, RBC201	1
87	5195002060	SET SCREW, RBC201	1
88	5195002100	SWING ARM, RBC201	1
89	5195002110	COLLAR, RBC201	1
90	5925001030	REEL, EM4251	1
91	5215002030	SPIRAL SPRING, RBC230	1
92	5225004020	STARTER KNOB, RBC221	1
93	5925001050	STARTER ROPE, EM4251	1
94	6659500300	LABEL, BHX2500	1
95	0140049770	SCREW ASS'Y M4X16(W,SW), RBC201	2
96	5923501801	INSULATOR GASKET, EM4251	1
97	5923013000	INSULATOR CPL., BHX2500	1
98	0149069972	ADJUST SCREW M6X16, EM4251	1
99	0043605180	SCREW ASSEMBLY, RBC230	2
100	5923501900	CARBURETOR GASKET, EM4251	1
101	0043605140	SCREW M5X14, RBC251	1
102	5926022000	CARBURETOR, BHX2500	1
103	5926002060	PUMP BODY ASS'Y, EM4251	1
104	5016004010	INLET SCREEN, RBC230	1
105	5236046040	METERING DIAPHRAGM GASKET, RBC260	1
106	5926008010	METERING DIAPHRAGM, EM4251	1
107	5236046140	AIR PURGE BODY ASS'Y, EM4251	1
108	5246001150	PRIMER PUMP, RBC230	1
109	5236046050	PRIMER PUMP COVER, EM4251	1
110	5236046010	PUMP COVER SCREW, RBC230	4
111	5206008030	P.H. SCREW, RBC221	2
112	5236018040	SWIVEL, RBC230	1
113	5426005030	WASHER, EM4251	1
114	5316005120	RING, RBC230	1
115	5926002020	PUMP SPRING, EM4251	1
116	5246001010	O RING, RBC230	1
117	5196002020	JET, RBC201	1
118	5926002040	PUMP GASKET, EM4251	1
119	5246001040	PUMP DIAPHRAGM, RBC230	1
120	0561080010	HOSE CLAMP, EM4251	1
121	5921500900	BREATHER PIPE, EM4251	1
122	5933502100	PIPE, BHX2500	1
123	5933001000	CLEANER PLATE ASSY, EM4250	1
124	5923502200	CHOKE LEVER, EM4251	1
125	0240159990	O RING P15, EM4251	1
126	5933005000	AIR CLEANER PLATE CPL, EM4250	1



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127	5923502400	CHECK VALVE (1), EM4251	1
128	0240139970	O RING P14, EM4251	1
129	5923502500	CHECK VALVE PLATE, EM4251	1
130	5316500701	CHECK VALVE, EM4251	1
131	5923503500	SEPARATOR GASKET, EM4251	1
132	5933501600	SEPARATOR PLATE,MS2514	1
133	5933500900	AIR CLEANER ELEMENT,EM4250	1
134	5933501200	AIR CLEANER ELEMENT,EM4250	1
135	5933500800	AIR CLEANER COVER,EM4250	1
136	0140059480	SCREW M5X14, EH561	1
137	5923503100	SCREW M5X68(W,SW SUS),EM4251	2
138	5923502600	PLATE, EM4251	1
139	0213069990	GASKET, RBC230	1
140	5923502301	CHOKE PLATE, EM4251	1
141	0119059520	SOCKET HEAD BOLT M5X40, RBC201	2
142	5923014001	EXHAUST MUFFLER, BHX2500	1
142	5923014000	EXHAUST MUFFLER, BHX2500	1
143	5923008011	SPARK ARRESTER, EM4251	1
143	5923008010	SPARK ARRESTER, EM4251	1
144	5923504300	MUFFLER GASKET, BHX2500	1
145	5927010000	WIRE 1, BHX2500	1
146	5927011000	WIRE 2, BHX2500	1
147	5927500100	PLUG CAP, EM4251	1
148	0654009931	PLUG CAP SPRING,RBC221	1
149	5927012010	IGNITION COIL, BHX2500	1
150	0043704200	SCREW ASS'Y M4X20, BHX2500	2
151	0130069940	BOLT ASS'Y M6X16, BHX2500	1
152	5927500200	FLYWHEEL, BHX2500	1