

1640VS FINE CUT SAW

| Pos. | Part Number | Description {Qty} | F/C | Pos. | Part Number | Description {Qty} | F/C |
|-------|---------------|---|-----|--------|---------------|--|-----|
| 2 | 2 604 220 598 | Field 120V | 22 | 700/9 | 2 610 996 469 | Nameplate | 9 |
| 3/5 | 2 606 610 090 | Fan | 23 | 700/10 | 2 603 435 075 | Screw | 89 |
| 5/1 | 1 900 452 012 | Terminal Sleeve {2} | 11 | 700/11 | 2 600 311 002 | Bushing | 82 |
| 5 | 3 604 460 555 | Cord 120V 18/2 | 11 | 700/12 | 2 600 121 010 | Cap | 9 |
| 6 | 2 600 703 018 | Strain Relief | 11 | 700/15 | 2 603 480 005 | Wing Screw | 89 |
| 7 | 2 601 035 001 | Cord Clamp | 89 | 700/16 | 1 610 210 043 | O-Ring | 78 |
| 8 | 2 610 996 449 | Nameplate | 9 | 700/19 | 2 603 100 068 | Pin | 66 |
| 9 | 2 610 996 448 | Label "1640VS" | 9 | 700/20 | 2 601 329 081 | Clip | 9 |
| 13 | 2 605 805 008 | Needle Bearing | 60 | 700/21 | 2 604 651 014 | Spring | 27 |
| 14 | 2 600 905 065 | Ball Bearing | 61 | 700/22 | 2 915 011 007 | Nut | 89 |
| 19 | 2 914 201 705 | Screw | 89 | 700/23 | 2 603 480 010 | Wing Screw | 89 |
| 25 | 2 603 100 056 | Rubber Buffer | 9 | 700/26 | 2 601 329 075 | Cover | 9 |
| 26 | 2 607 233 028 | Switch VS | 17 | 700/27 | 2 601 398 900 | Bearing Plate Assembly | 38 |
| 27 | 2 601 329 037 | Spring | 27 | 700/28 | 2 912 631 203 | Set Screw | 89 |
| 28 | 1 602 026 057 | Switch Button | 9 | 700/30 | 2 610 996 470 | Label "Warning" | 9 |
| 29 | 2 602 319 017 | Switch Slide | 64 | 700/40 | 2 607 960 008 | Clamp | 81 |
| 30 | 1 604 611 026 | Switch Spring | 27 | 700/50 | 2 607 960 010 | Clamp | 81 |
| 37 | 3 600 900 512 | Ball Bearing | 56 | + 790 | 2 605 438 139 | Carrying Case | 9 |
| 39 | 2 605 805 005 | Needle Bearing Assembly | 51 | 801 | 2 605 104 821 | Housing Assembly | 71 |
| 50 | 2 601 098 047 | Counterweight | 68 | 803 | 2 604 010 955 | Armature w/Fan 120V w/pos. 3/5, 14 | AW |
| 55 | 2 600 100 064 | Washer | 65 | 810 | 2 604 321 924 | Brush Set | 26 |
| 57 | 1 600 910 012 | Needle Bearing | 56 | 816 | 2 604 337 905 | Brush Holder Assembly w/pos. 13, 810 | 25 |
| 62 | 2 600 118 010 | Retaining Ring | 89 | 835 | 2 603 100 900 | Gear Assembly w/pos. 37 | 33 |
| 68 | 2 600 101 094 | Washer | 65 | 842 | 2 602 001 900 | Cover Assembly | 9 |
| 71 | 2 600 591 012 | Cap | 9 | 842/1 | 2 602 001 901 | Eccentric Assembly w/pos. 842 | 53 |
| 72 | 2 601 005 020 | Felt Seal | 77 | 856 | 2 602 001 902 | Connecting Rod Assembly w/pos. 57, 62 | 57 |
| 73 | 1 600 591 019 | Bushing | 82 | 865 | 2 608 000 919 | Blade Holder Assembly w/pos. 71, 72 | 38 |
| + 700 | FS2000 | Miter Box Assembly w/pos. 700/2 - 700/50 | 9 | | | | |
| 700/2 | 2 602 123 004 | Pivot Plate | 38 | | | | |
| 700/3 | 2 605 190 911 | Turntable | 9 | | | | |
| 700/5 | 2 601 389 001 | Plate | 9 | | | | |
| 700/6 | 2 601 330 900 | Lever Assembly | 81 | | | | |
| 700/7 | 2 604 611 074 | Spring | 27 | | | | |

Service Notes: